

State of Louisiana
Department of Transportation and Development

Qualified Products List 4

GASKET MATERIALS FOR CULVERT PIPE

PRODUCT SOURCE CODE	GASKET MATERIAL	TYPE OF JOINT	PRIMER / LUBRICANT	SOURCE
(A) FLEXIBLE PLASTIC				
0403	CS-102	1, 2	Concrete Sealant Primer	Concrete Sealants, Inc. 8917 S. Palmer Road P. O. Box 176 New Carlisle, OH 45344
0404	Evergrip 990	1, 2, 3	Concrete Primer <i>(No primer required for round or arch pipe)</i>	Gulf States Asphalt Company, Inc. P. O. Box 508 South Houston, TX 77587
0401	Kent-Seal No. 2	1, 2, 3	Kent Seal Primer	Hamilton Kent Manufacturing Co. P. O. Box 287 Houston, TX 77001
0405	Ram-Nek	1, 2, 3	Ram-Nek Primer or *Ram-Nek Special Primer <i>(No primer required for round or arch pipe)</i>	Henry Company Sealants Division 1277 Boyles Street Houston, TX 77020
*Ram-Nek Special Primer may be sprayed with approved spraying equipment. This equipment shall be capable of dispensing enough primer to sufficiently cover the pipe joints.				
(B) RUBBER				
0431	CR-012 Profile Gasket	1, 2, 3	Custom Pipe Joint (Water Dispersible)	Custom Rubber Extrusions 100 Romito Street P. O. Box 1079 Ravenna, OH 44266
0433	O-Ring Gasket	1, 2, 3	Water Dispersible	Custom Rubber Extrusions 4839 Washington Avenue Ravenna, OH 44266

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(B) RUBBER (continued)				
0432	Delta Seal Profile Gasket	1, 2, 3	Water Dispersible	CSR Delta Pipe Products Subsidiary of CSR Hydro Conduit Corporation 1627 Oakbrook Parkway Gainesville, GA 30507
0410	F-114	1, 2, 3	Pre-lubricated	Forsheda Pipe Seal Corporation 2200 S. McDuffie Street Anderson, SC 29624
0411	F-138	1, 2, 3	Pre-lubricated	
0412	F-144	1, 2, 3	Pre-lubricated	
0416	F-145	1, 2, 3	Water Dispersible	
0413	O-Ring	1, 2, 3	Water Dispersible	
0417	Contech D-2000 (200,250,300, 350, 450 mm pipe) (8,10,12,15,18 in. pipe)	1, 2, 3	Water Dispersible	
0430	Tylox SuperSeal	1, 2, 3	None	Hamilton Kent 77 Carlingview Drive Etobicoke, Ontario M9W SE6
0409	Ribbed Drainage Gaskets (Use only with ADS N-12 Pipe)	1, 2, 3	Water Dispersible (supplied by pip manufacturer)	Hules Tecnicos, S.A. P. O. Box 25216, Dept. 858 Miami, FL 33102 <i>Distributed in USA by:</i> <i>S & B Technical Products</i> <i>3851 Camp Bowie Boulevard</i> <i>Ft. Worth, TX 76107</i>
0420	Sure-Lok 10.8	1, 2, 3	No Primer/Any Hancor Lubricant	Malcolm Mann 7738 Blackford Drive Chagrin Falls, OH 44022
0434	Bidco C-56 Joint Sealant	1, 2, 3	Adhesive primer if necessary	NPC Bidco, Inc. P. O. Box M Park Hills, MO 63601

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(B) RUBBER (continued)				
0415	O-Ring	1, 2, 3	Water Dispersible	Pipe Gasket and Supply Company 3480 Oakcliff Road Doraville, GA 30340
0408	O-Ring	1, 2, 3	Press-Seal Lubricant (Water Dispersible)	Press-Seal Gasket Corporation 6935 Lincoln Parkway Fort Wayne, IN 46804
0422	Type 290-4F	1, 2, 3	Press-Seal Lubricant (Water Dispersible)	
0423	Type 250-4G	1, 2, 3	Press-Seal Lubricant (Water Dispersible)	
0424	Type 255-4G	1, 2, 3	Press-Seal Lubricant (Water Dispersible)	
0425	Type 288-4G	1, 2, 3	Press-Seal Lubricant (Water Dispersible)	
0426	Type 300-4G	1, 2, 3	Press-Seal Lubricant (Water Dispersible)	
0427	Type 535-4G	1, 2, 3	Press-Seal Lubricant (Water Dispersible)	
0435	IR/SBR Gasket - use only with Storm Seal bell/spigot pipe (Source Code 6611)	1, 2, 3	Water Dispersible spray	Quality Culvert, Inc. 25726 CR 561 P. O. Box 435 Astatula, FL 34705
0428	O-Ring	1, 2, 3	None Required	RamSource Division of Henry Company 1277 Boyles Street Houston, TX 77020
0429	Profile	1, 2, 3	Polylube	
0418	Contech D-2000 (600 & 750 mm pipe) (24 & 30 in. pipe)	1, 2, 3	Water Dispersible	Rubatex Polymer, Inc. P. O. Box 767 Middlefield, OH 44062
0436	Vertite Profile Pipe Gasket - use only with Corr-21 bell/spigot pipe (Source 6614)	1, 2, 3	Water Dispersible	Vertex, Inc. 3956 Mogadore Industrial Pkwy. Mogadore, OH 44260

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(C) CONNECTIONS TO PRECAST UNITS				
0406	STM Connector		Pro-Lube	A-Lok Products, Inc. P. O. Box 1647 Tullytown, PA 19007
0407	10-PSI Gasket		Pro-Lube	
0421	Kor-N-Seal		None Required	NPC, Inc. P. O. Box 301 Milford, NH 03055
0419	Press Boot		None Required	Press-Seal Gasket Corporation

REFERENCE:

2000 DOTD Standard Specifications, Subsection 1006.05, 1006.06, 1006.07, 1007.09, 1016.02

NOTE:

Only the primer listed may be used with the respective material. All material, regardless of prior approval, shall be sampled in accordance with the Louisiana DOTD Pipe Handbook and tested for conformance to the original sample and the current specification. Any deviation in performance from the original sample submitted or the current specification may result in removal of the product from the qualified list.

No information contained in this list is to be used for promotional purposes.